

LINE SHEET

FINISH	SPECIFICATION	
Nickel-Chrome Plate (Bright & Satin)	QQ-C-320 Type 1, Class 1 ASTM B456	
Nickel Plate (Bright & Satin)	AMS-2403	QQ-N-290
Tri-Chrome Plate (Bright & Satin)	RoHS, REACH, ELV Directive Compliant	
Electroless– Nickel Plate	MIL-C-26074	ASTM B733-97
Powder Coatings	ASTM D3451-06 MIL-P-20689 MIL-P-23377	MIL-P-530022B MIL-C-22750
Black Oxide (Steel & Stainless Steel)	MIL-C-13924	AMS-2485
Electropolish	ASTM B912	
Passivate (Clear & Black)	ASTM-A-967 MIL-F-14072 MIL-S-5002	ASTM-A-360 QQ-P-35 AMS-2700
Zinc & Manganese Phosphate	AMS-2475	DOD-P-16232
Chromate Coatings	AMS-2473 AMS-2474	MIL-C-5541 AMS-C-554
Chem-File Coatings (Aluminescent, Iridite, Alodine, etc.)	MIL-C-5541	ASTM B449
Zinc Plating (Barrel & Rack)	ASTM B201	ASTM B633
Iron Phosphate (We can meet all cleaning/pretreatment requirements set out by SSPC & NACE)	A SME BPE	TT-C-490, Type II

SPECIALTY COATINGS: Conductive/Dissipative, RoHS Compliant, Anti-Microbial, Anti-Graffiti, Anti-Friction, Fluoroshield, Kynar, Halar, PEEK, Xylan, SermeTel, Ceramic

ADDITIONAL SERVICES & PROCESSESS: Fabrication, CNC Tube Bending, Welding, Deburring, Pickling, Caustic Etching, Light Assembly, Packaging